



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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SWA6A-100
Job Sheet 196506



Part No: SWA6A-100

Job Qty: 10 pcs

Part Name: Lower End



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/13/19

Job Tracking No:

Due Date: 8/5/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG SWA6A-100 Rev7 IPP Rev A 17.11.15 New issue

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	10 pcs	8/5/19	8/5/19	0.00	1.00	Bandsaw - 1		
110	NLX 2500SY - B4B	10 pcs	8/5/19	8/5/19	1.00	10.00	NLX 2500SY - 1 - B4B		
120	QC 2	10 pcs	8/5/19	8/5/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
							QC 2 - 71		
							QC 2 - 73		
							QC 2 - 69		
130	QC 8	10 pcs	8/5/19	8/5/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		



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Container No: S190922



Part: SWA6A - 100

Job No: 196506

Serial No/Batch: S190922

Revision: 7

Inspector:

Exp Date:

Instructions:

Date: 06/17/19

				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
140	Packaging 3-1 - Stock - B4B	10 pcs	8/5/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
150	QC 21 - SA	10 pcs	8/5/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - (Bandsaw) Cut blanks to 5.90". Descriptions: 110 - NLX (MORI NLX 2500SY LATHE) 1-Machine as per folio FB703 FOLIO REV: <u>AA</u> DWG REV: 7 2-Debur 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M17-4-H1150-R2.500	17-4 SS H1150 Round Bar 2.500"	4.9000 ft (.49 ea)	100-Bandsaw - 1	5 166 336	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M17-4-H1150-R2.500	5	5	0
Part Specifications				
Specifications could not be found.				

Plex 6/13/19 3:24 PM Dart.Renwick.Jennifer

DART AEROSPACE LTD		Work Order: 196506
Description: Lower End		Part Number:
Inspection Dwg: SWA6A-100	Rev: 7	Page 1 of 2

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø.91	±.01	.918				
.58 x 45°	±.01 x .5°	.572 x 45°				
1.030	±.005	1.0295				
Ø.890	+0.015 / -0.000	.893				
.04 x 45°	±.010 x .5°	.04 x 45°				
R.03	±.01	.032				
Ø1.109	±.005	1.108				
R.03	±.01	.032				
.030 x 45°	±.005 x .5°	.032 x 45°				
Ø1.126	+0.005 / -0.000	1.128				
3.05	±.01	3.057				
R.13	±.01	.125				
1.00	±.01	1.008				
R.220	±.005	.219				
Ø2.32	±.01	2.320				
Ø2.06	±.01	2.060				
.890	±.005	.887				
1.14	+0.000 / -0.020	1.130				
.03 x 45°	±.01 x .5°	.03 x 45°				
R.13	±.01	.125				
10-32 UNF	GD - NO GD	GD				
Ø.500	±.005	.500				
.820	±.005	.823				
10-32 UNF	GD - NO GD	GD				
.200	±.005	.200				
Ø1.560	±.002	1.560				
Ø1.770	+0.000 / -0.002	1.760				
.400	+0.005 / -0.000	.403				
2.350	±.005	2.352				

Measured by: <i>[Signature]</i>	Checked by: <i>[Signature]</i>	QC Inspector:
Date: 19-06-26	Date: 19/07/07	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

